Summary of Substantive Changes  
between the 2006 and the 2012 editions of  
ASTM F667, “3 through 24 in. Corrugated Polyethylene Pipe and Fittings”  

Presented to the IAPMO Standards Review Committee on May 7, 2012

**General:** The changes to this standard should not have an impact on currently listed products. The changes are:
- Changed the title
- Expanded the scope of the standard to include NPS-3, NPS-4, NPS-5, and NPS-6.

**Title:** The title was changed as follows:

*Large Diameter 3 through 24 in. Corrugated Polyethylene Pipe and Fittings*

**Section 1, Scope:**
Section 1.1: The scope of the standard was expanded to include NPS 3 to 6 as follows:

*This specification covers requirements and test methods for materials, workmanship, dimensions, perforations, pipe stiffness, elongation, joint separation resistance, quality of extruded polyethylene, brittleness, bond, and marking of corrugated polyethylene (PE) pipe and fittings. It covers nominal sizes 3 in. (76 mm), 4 in. (102 mm), 5 in. (127 mm), 6 in. (152 mm), 8 in. (203 mm), 10 in. (254 mm), 12 in. (305 mm), 15 in. (381 mm), 18 in. (457 mm), and 24 in. (610 mm).*

**Section 2, Referenced Documents:**
Section 2.1, ASTM Standards: removed the following reference:

*F405 Specification for Corrugated Polyethylene (PE) Pipe and Fittings*