General: The changes to this standard should not affect currently listed products. However, verification of additional factory testing and records might be required during continuous compliance inspections. The changes include,

- addition of piston expansion joints (Clause 5); and
- revision of factory testing frequency (Clause 9).

Clause 4.1, Pipe and Fittings:
Clause 4.1.2: The allowable sulphur content was changed as follows;

The iron in the pipe and fittings shall not contain more than 0.75% phosphorus by mass. The sulphur content shall not exceed the greater of

(a) 0.12% by mass; or one-quarter the percentage of manganese, whichever is greater

(b) the sulphur content represented by the formula $1.7 \times \% S + 0.15 = \% Mn$.

The carbon equivalent shall be not less than 4.1% by mass.

Note: Carbon equivalent for grey iron = % Total C + 0.3 (% Si + % P).

Clause 5, Piston expansion joints: This clause was added, for the requirements of expansion joints.

Clause 9, Factory testing: This clause was expanded to revise the factory testing frequency.

Clause 10.6, Piston expansion joints: Added the marking requirements for piston expansion joints

Table 5, Piston expansion joint minimum offset distance: Added this table to specify the offset distance for the offset test (Clause 5.2.2).