Summary of Substantive Changes
between the 2017a and the 2018a editions of
Hubless Cast Iron Soil Pipe and Fittings for Sanitary and
Storm Drain, Waste, and Vent Piping Applications”

Presented to the IAPMO Standards Review Committee on July 15, 2019

**General:** The changes to this standard should not have an impact on currently listed products. The significant changes are:

- Clarified that positioning lugs for end fittings are optional on all fittings and not a mandatory requirement. (see Section 7.2.3 and Figure 2–Note 2)
- Corrected some dimensional requirements for fittings (see Figures 19, 25, 28, 32, and 49)

Section 7, Dimensions and Permissible Variations: Clarified that positioning lugs for end fittings are optional on all fittings and not a mandatory requirement as follows:

**7.2.3 Ends of Fittings**—Ends shall have spigot beads as shown in Figs. 1 and 2. Positioning lugs are optional on all fittings. Positioning lugs shall be cast on fittings. Positioning lugs when used by the manufacturer shall be cast as shown in Fig. 2 or continuous around circumference of the fitting. Exception: where permitted in Figs. 3–65, spigot beads and gasket positioning lugs shall be optional depending on casting method used. It is permissible to increase the wall thickness on the inside surface of fitting ends. The increased thickness shall not reduce the minimum B dimension in Table 1 in excess of 0.06 in. and shall not extend more than 4 1/4 in. from the plain end. The increased thickness shall be tapered and shall offer no obstruction to flow.