



**Summary of Substantive Changes
between the 2018 and the 2020 editions of
ASTM A53/A53M “Pipe, Steel, Black and Hot-Dipped,
Zinc-Coated, Welded and Seamless”**

Presented to the IAPMO Standards Review Committee on June 14, 2021

General: The change to this standard may have an impact on currently listed products. The substantive change is:

- Added requirements for galvanized pipe (see Section 17.1)

Section 17, Galvanized Pipe: Added requirements for galvanized pipe as follows:

17.1 *Galvanized pipe ordered under this specification shall be coated with zinc inside and outside by the hot-dip process. The zinc used for the coating shall be any grade of zinc conforming to Specification B6. The galvanized pipe shall be free from uncoated areas, blisters, flux deposits, and gross dross inclusions. Lumps, projections, globules, or heavy deposits of zinc which will interfere with the intended use of the material will not be permitted.*