Summary of Substantive Changes between the 2009 and the 2014 editions of ASTM B88 “Seamless Copper Water Tube”

Presented to the IAPMO Standards Review Committee on October 05, 2015

General: The changes to this standard are editorial and will not have an impact on currently listed products. The editorial changes are:

- Created a new sub section for product identification marking requirements, and included the copper tube types K, L and M for clarification. (see Sections 19.3.1 and 19.3.2)

Section 19, Packaging and Package Marking: Created a new sub-section for product identification marking requirements, and included the copper tube types K, L and M for clarification as follows:

19.3 Product Identification:

19.3.1 The name or trademark of the manufacturer and the mark indicative of the type (K, L, or M) shall be permanently (incised) marked on each tube at intervals not greater than 1-1/2 ft.

NOTE 5—To reduce the affected area for sealing on the outside diameter, use of the manufacturer’s trademark is recommended. Circles and long straight lines parallel with the tube length are not recommended.

19.3.2 The name or trademark of the manufacturer and the mark indicative of the type shall be permanently (incised) marked on each tube at intervals not greater than 11/2 ft. Tube in straight lengths shall be further identified throughout its length by means of a colored stripe, symbol, or logo not less than 3/16 in. in height, including a legend repeated at intervals not greater than 3 ft. The legend shall include the type of the tube, tube (K, L, or M), name or trademark of the manufacturer, or both, and the country of origin. The manufacturer has the option to include other information.