General: The changes to this standard might have an impact on currently listed products. The substantive change is:

- Added requirement to include tensile testing in contract or purchase order if required by the purchaser (see Sections 4.2.1 and 9.2)
- Added dimensions and surface residue limits for 1/4 in (0.25 in) size tube (see Tables 1 and 6)

Section 4. Ordering Information: Added requirement to include tensile testing in contract or purchase order if required as follows:

4.1 Include this information for contracts or purchase orders for products furnished to this specification: 4.2.1 Tensile test (Section 9).

Section 9, Tensile Requirements: Added clarification that tensile tests are not required unless specified as follows:

9.2 Tensile tests need not be performed except when specified in the contract or purchase order.

Table 1, Standard Dimensions and Weights, and Tolerances in Diameter and Wall Thickness for Straight Lengths: Added dimensions for 1/4 in (0.25 in) size tube and corrected the metric wall thickness plus and minus tolerances.

Table 6, Interior Surface Residue Limits of Straight Lengths: Added surface residue limits for 1/4 in (0.25 in) size tube.