



**Summary of Substantive Changes
between the 2012 and the 2014 editions of
ASTM C564, “Rubber Gaskets for Cast Iron Soil Pipe and Fittings”**

Presented to the IAPMO Standards Review Committee on July 7, 2014

General: The change to this standard might have an impact on currently listed products. The substantive change is:

- Revised the time interval for performing the compression set test (see Section 9.4)

Section 9.4, Compression Set: Revised the time interval for performing the compression set test as follows:

The gasket material shall be tested for compression set in accordance with Test Methods D395 using Method B. Specimens shall be aged in an oven for 22 h at 158 ± 2°F (70 ± 1°C). Where plied specimens are necessary, the results shall comply with the requirements of Table 1. Tests shall be performed ~~during the day of production not to exceed a 24-h period~~ after 24 h but not longer than 72 h after day of production for each size and type gasket produced during that ~~period-day~~.

Section 9.8, Oil Immersion: Corrected the performance requirement for the oil immersion test as follows:

The gasket material shall be tested for volume ~~decrease~~increase due to oil absorption in accordance with Test Method D471.