Summary of Substantive Changes
between the 2006 and the 2012 editions of
ASTM F667, “3 through 24 in. Corrugated Polyethylene Pipe and Fittings”

Presented to the IAPMO Standards Review Committee on July 13, 2015

General: The change to this standard should not have an impact on currently listed products. The substantive change is:

- Reduced the height of the Tup drop from 5 ft to 1.8 ft for NPS 3 to NPS 6 pipe (see Section 9.9).

Section 9.9, Brittleness: Reduced the height of the Tup drop from 5 ft to 1.8 ft for NPS 3 to NPS 6 pipe as follows:

Test pipe and fitting specimens in accordance with Test Method D2444, except six specimens shall be tested. Use Tup B weighing 5.5 lb [2.5 kg]; the height of the drop shall be 5 ft [1.5 m] for nominal pipe sizes 8 in. [203 mm] through 24 in. [610 mm]; the height of the drop shall be 1.8 ft [0.55 m] for nominal pipe sizes 3 in. [76 mm] through 6 in. [152 mm]. Use a flat-plate specimen holder. Condition the specimens for 24 h at a temperature of 25 ± 3.6°F [−3.9 ± 2°C], and conduct all tests within 60 s of removal from this atmosphere. The center of the falling tup shall strike on a corrugation crown for three specimens and between crowns for three specimens. Five nonfailures are acceptable. Fittings shall be assembled on appropriate size pipe for testing.