



**Summary of Substantive Changes
between the 2006 and the 2012 editions of
ASTM F667, “3 through 24 in. Corrugated Polyethylene Pipe and Fittings”**

Presented to the IAPMO Standards Review Committee on July 13, 2015

General: The change to this standard should not have an impact on currently listed products. The substantive change is:

- Reduced the height of the Tup drop from 5 ft to 1.8 ft for NPS 3 to NPS 6 pipe (see Section 9.9).

Section 9.9, Brittleness: Reduced the height of the Tup drop from 5 ft to 1.8 ft for NPS 3 to NPS 6 pipe as follows:

Test pipe and fitting specimens in accordance with Test Method D2444, except six specimens shall be tested. Use Tup B weighing 5.5 lb [2.5 kg]; the height of the drop shall be 5 ft [\[1.5 m\]](#) for nominal pipe sizes 8 in. [203 mm] through 24 in. [610 mm]; the height of the drop shall be 1.8 ft [\[0.55 m\]](#) for nominal pipe sizes 3 in. [76 mm] through 6 in. [152 mm]. Use a flat-plate specimen holder. Condition the specimens for 24 h at a temperature of $25 \pm 3.6^{\circ}\text{F}$ [$-3.9 \pm 2^{\circ}\text{C}$], and conduct all tests within 60 s of removal from this atmosphere. The center of the falling tup shall strike on a corrugation crown for three specimens and between crowns for three specimens. Five nonfailures are acceptable. Fittings shall be assembled on appropriate size pipe for testing.