



**Summary of Substantive Changes  
between the 2009 and 2016 editions of  
ASTM F1216 “Rehabilitation of Existing Pipelines and Conduits by the  
Inversion and Curing of a Resin-Impregnated Tube”**

**Presented to the IAPMO Standards Review Committee on October 3, 2016**

**General:** The change to this standard should not have an impact on currently listed products. The substantive change is:

- Expanded the scope of the standard to include 2 to 108 in pipe. (see Section 1.1).

Section 1, Scope: Expanded the scope to add allowance of the methods in this standard for the reconstruction of 2 to 4 in pipelines and conduits as follows:

*1.1 This practice describes the procedures for the reconstruction of pipelines and conduits ~~(4 to 108-in-diameter)~~ (2 to 108-in diameter) by the installation of a resin-impregnated, flexible tube which is inverted into the existing conduit by use of a hydrostatic head or air pressure. The resin is cured by circulating hot water or introducing controlled steam within the tube. When cured, the finished pipe will be continuous and tight-fitting. This reconstruction process can be used in a variety of gravity and pressure applications such as sanitary sewers, storm sewers, process piping, electrical conduits, and ventilation systems.*